



ONE SERIES

Universal Optical Extensometer

FEATURES

- All-in-one box extensometer
- Ideal for general tensile tests
- For up to 300 mm measuring area
- Stackable for joined fields of view

SOFTWARE

- X-Sight Alpha
- Axial or Transversal software module included
- Additional advanced features

SUPPORTED OPERATING SYSTEMS

- Win 11 64bit / Win 10 64bit
- Win Server 2019 / Win Server 2022

Latest Release on date of purchase



X-SIGHT ONE COMES WITH A CAMERA, LENS, LIGHT, BUILT-IN USB RELAY, GRID, AND CALIBRATION GRID

OVERVIEW

The ONE is a universal optical extensometer suitable for a wide range of material and component testing like tensile, compression, flexural, shear, and torsional tests. The One provides multiple values simultaneously, so measurement at different positions or with different gauge lengths is possible. Measures strain, total length, delta length angle, and much more.

MODELS

The ONE optical extensometer is produced in different camera resolutions to fit the application requirements. The model selection typically rises from the specimen size behavior and accuracy class required by the ISO, ASTM, DIN, or other standards. The ONE comes in the following models where the position **x** typically takes the value **1, 2, or 3** and specifies how many ONE units the system set-up is equipped with. The numeric value at the end of the model designation indicates the camera resolution in megapixels

ONE Mx				
1	2	5	9	16

MEASURING LENGTH

A lens and a working distance selection modify each model's measuring length. In practice, the required accuracy class that dictates the strain or elongation resolution gives the maximal measuring length. Adding an extra ONE unit will almost double the measuring length, leaving just a small portion of the image for an overlap.

Model Designation	Measuring Length at Class 0.5 [mm]	Measuring Length at Class 1 [mm]
ONE1-M1	80	160
ONE1-M2	110	190
ONE1-M5	130	260
ONE1-M9	220	440
ONE1-M16	330	660

Be aware that the ONE unit is 220 mm long, so fields of view shorter than this value cannot be joined due to mechanical interference.

SAMPLING RATE

The camera resolution and 5Gbps data throughput of the USB3.0 bus give the default sampling rate.

Model Designation	Sampling Rate at Full View [Hz]	Typical Sampling Rate [Hz]
ONEx-M1	170	200
ONEx-M2	42	90
ONEx-M5	75	175
ONEx-M9	32	75
ONEx-M16	23	70

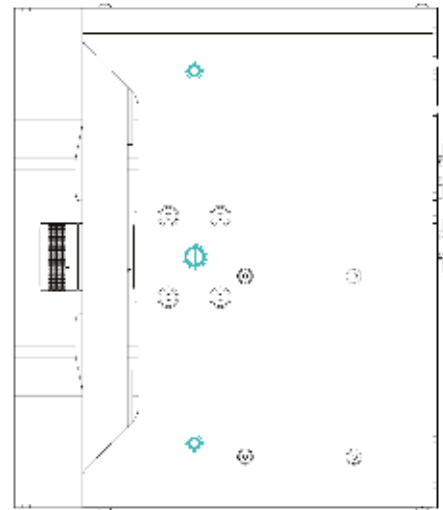
The sampling rate can be raised up to 1kHz by reducing the width of the camera view, which is, in most cases, not used.

WORKING DISTANCE

As already outlined, the working distance is in a triangle selection together with a measuring length and lens focal length. By selecting two of these values, the third becomes driven. A typical working distance for the ONE extensometer is **300-500 mm**, measured from the front cover edge. This range can be extended on demand. Be aware that positioning the ONE unit at a longer distance reduces the LED light intensity and may eventually increase the shutter time needed to obtain bright images and reduce the sampling rate. Check the Working Distances page of this datasheet to learn more about the distances for each camera/lens combination.

MECHANICAL INTERFACE

The ONE unit can be mounted via a **3/8" UNC** threaded hole in the middle of the bottom plate to a tripod head for portable use. However, a common way of mounting the ONE to a UTM is using two **M6** screw holes with a **165 mm** vertical span securing the system in a fixed position.



▲ The bottom plate of the ONE - 3/8" UNC in the middle and M6 screw holes

MECHANICAL DIMENSIONS

The following table includes the mechanical dimensions for each ONE unit.

Dimension	Value
Length	221 mm
Width	187 mm
Height	80 mm
Weight	1.4 kg (per ONE unit)

LIGHT PARAMETERS

Each ONE unit is equipped with a L200 Blue LED light.

Parameter	Value
Active Length	200 mm
Wavelength	465 nm
Luminous Flux	165 lumens
Power	8 W

PC CONNECTION

The ONE is connected to the PC using one USB 3.0 cable for each ONE unit and one USB 2.0 cable for relay operation. The standard cable length is **3m**. All cables can be extended using Active Optical Cables.

A USB 3.0 extension card to the PCIe slot supplied by X-Sight is recommended to secure a stable camera connection, as some integrated USB 3.0 ports may lack appropriate bandwidth.

DATA TRANSFER

Multiple ways exist to **OUTPUT** the measured data to the machine control unit or the testing machine software.

• DIGITAL

DOLI Binary, MODBUS, HP VIDEO, TCP/IP, RS232

• API

Alpha API (JSON), MRT API

• ANALOG

Auxiliary AD/DA converters

• PULSE

quadrature encoder-like pulse communication with the use of a PULSEGEN device

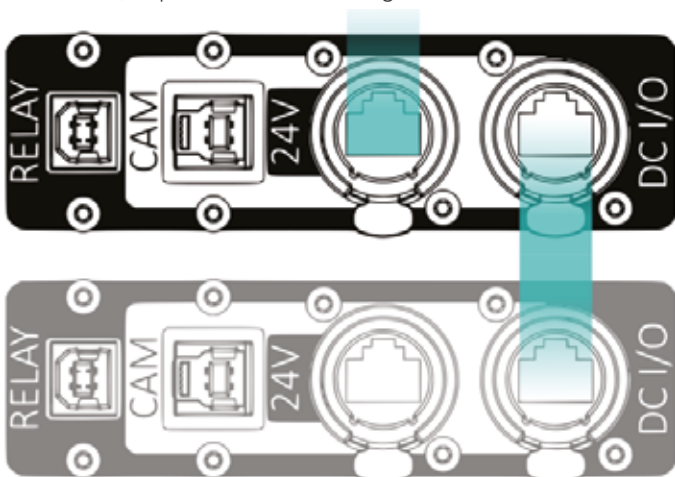
INPUT of external data to X-Sight Alpha software (force, temperature, pressure) is also possible (requires Device Input software module – DIN). The API communication allows the ONE to operate remotely. This feature includes commands like START/STOP, Method Switch, Set Gauge Length, and others. For more info, check out the **Communication Options** document.

POWER CONNECTION

An ethernet PoE cable is used to provide power for the ONE unit. This cable is connected to a 24 V marked RJ45 port on the back side of ONE. An 802.3.af Mode B PoE standard is used to power the ONE unit.

Pin	Connection
4 & 5	DC+ (24V)
7 & 8	DC- (GND)

When using multiple cameras, the power can be distributed via the DC I/O ports in the following serial manner.



▼ DC I/O port can be used for power distribution between ONE units

The DC I/O port can be used as an alternative power **INPUT**. In such a case, the power is distributed directly to the LED light, bypassing the USB relay.

When using the DC I/O port as a power **OUTPUT**, it provides the 24V DC voltage only when the USB relay is switched ON. A typical use of DC output is the powering of an auxiliary light.

POWER CONSUMPTION

Each ONE unit has the following power consumption.

Dimension	Value
Camera	3 W
USB relay	1 W
L200 LED Light	8 W
SUM	11 W

The camera and the relay are powered via the USB bus.

OPERATION CONDITIONS

The ONE unit is designed for indoor use only. Do not allow the ONE unit to get wet.

Item	No. of pieces
Temperature	5-40 °C
Humidity	30-70 %

The ONE allows measurement through the glass or the use of a mirror. In such cases, these optical elements must be highly optical so as not to introduce unwanted disturbance to the measurement.

When measuring through the glass, a polarization set may be required to reduce/eliminate the light reflections.

When measuring with a climatic chamber, be aware that the vibrations and heat turbulence may introduce a raised noise base to your signal.

This equipment is compatible with Class A of CISPR 32. In a residential environment, this equipment may cause radio interference. This product complies with EU Directive 2002/96/EC.



PACKAGE CONTENTS

Each ONE unit has a lens of a specified focal length (upon request), 200 mm blue LED light, and an internal USB relay. Each system contains one calibration grid of size adequate to a desired application. Single camera systems include MONO grids, and multiple camera systems include JOINED grids to allow stitching of the camera views.

Item	No. of pieces
ONE unit*	1, 2, or 3
Cable harness	1
Power Supply	1
Calibration Grid	1
Installation USB	1
USB License Key	1

▲ *Depends on the ONE model

FIELDS OF VIEWS & WORKING DISTANCES

The following tables show the relationship between individual ONE systems' camera resolution, lens focal length, and working distance.

ONEx-M1											
ISO 9513 class	Field of View [mm]						Working Distance [mm]				
	ONE1-M1		ONE3-M1		ONE3-M1		Lens Focal Length [mm]				
	Height	Width	Height	Width	Height	Width	12	16	25	35	50
0.5	80	64	2x80	64	3x80	64	127	169	297	455	685
1	160	128	2x160	128	3x160	128	285	380	621	909	1338
2	320	256	600	56	900	256	600	803	1269	1818	2643

ONEx-M2											
ISO 9513 class	Field of View [mm]						Working Distance [mm]				
	ONE1-M2		ONE2-M2		ONE3-M2		Lens Focal Length [mm]				
	Height	Width	Height	Width	Height	Width	12	16	25	35	50
0.5	110	70	2x110	70	3x110	70	-	134	237	322	430
1	290	120	360	120	530	120	176	253	416	571	785
2	380	238	720	238	1060	238	379	523	841	1155	1630

ONEx-M5											
ISO 9513 class	Field of View [mm]						Working Distance [mm]				
	ONE1-M5		ONE2-M5		ONE3-M5		Lens Focal Length [mm]				
	Height	Width	Height	Width	Height	Width	12	16	25	35	50
0.5	130	109	2x130	109	3x130	109	156	213	357	520	710
1	260	218	520	218	760	218	335	459	737	1054	1480
2	520	435	1040	435	1500	435	639	950	1498	2123	3020

ONEx-M9											
ISO 9513 class	Field of View [mm]						Working Distance [mm]				
	ONE1-M9		ONE2-M9		ONE3-M9		Lens Focal Length [mm]				
	Height	Width	Height	Width	Height	Width	12	16	25	35	50
0.5	220	116	420	116	620	116	169	233	378	519	720
1	440	232	840	232	1240	232	364	494	758	1063	1485
2	880	464	1680	464	2480	464	748	1017	1519	2152	3055

ONEx-M16											
ISO 9513 class	Field of View [mm]						Working Distance [mm]				
	ONE1-M16		ONE2-M16		ONE3-M16		Lens Focal Length [mm]				
	Height	Width	Height	Width	Height	Width	12	16	25	35	50
0.5	330	188	640	188	920	188	262	352	556	782	1122
1	660	376	1280	376	1900	376	533	714	1122	1575	2254
2	1320	752	2600	752	3850	752	1077	1439	2254	3159	4518

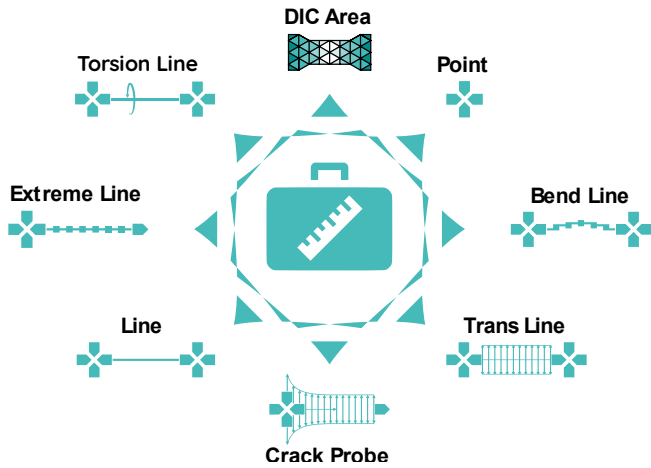
VALUE - due to the camera box's small field of view and outer mechanical dimensions, this setup does not allow JOINED mode. Consider the use of a higher-resolution model.

VALUE - due to a large field of view, the built-in LED light might not be able to illuminate the whole length of the specimen. Consider the use of the X-Sight ONE-LARGE model or an additional light

The ONE optical extensometer runs on the X-Sight Alpha software to deliver high-quality measurement results while providing a straightforward user experience.

MODULARITY AND PROBES

The X-Sight Alpha software is split into several modules. Modules group different measuring probes or advanced features.



The ONE typically includes an AXIAL or a TRANSVERSAL software module.

The measurements with ONE are primarily performed in real-time using line-based measuring probes with online data transfer to the testing machine.

However, to get the most out of an optical strain measuring device, there is an option to add a post-processing feature. In post-processing, the number of line-based probes can be multiplied or switched for an area strain or displacement mapping function.

LICENSING

The ONE has a perpetual X-Sight Alpha software license bonded to a HW USB dongle. This allows the user to install the software on unlimited computers and use only the one where the license key is plugged in. This way of licensing makes it easy to switch the computer in case of a PC breakdown.

Software Module	Point	Line	Extreme Line	Trans Line	Bend Line	Torsion Line	Crack Probe	ROD Line	DIC Area
A	•	•	•						
T	•			•	•				
AT	•	•	•	•	•				
TR*						•			
CR*							•		
ITT*								•	
DIC AREA*									•
PP*	Post-processing of recorded measurements (different probes or layouts)								
DIN*	Possibility to input auxiliary signals (digital and analog)								
LVD*	Color value distribution along Extreme, ROD, or Bend Line								

* Expansion software module only that requires the presence of A, T, or AT

SYSTEM REQUIREMENTS

System requirements	System requirements Recommended
CPU	Intel/AMD 2GHz 2-core (>3000 points - Average CPU Mark *) Intel/AMD 4GHz >8-core (>4000 points - Single Thread Rating **)
GPU	NVidia/AMD/Intel OpenGL 3.0 1024x768px (>300 points ***) NVidia/AMD/Intel OpenGL 3.0 1920x1200px (>5000 points ****)
Memory	4GB 16GB DDR4
Disk	8GB HDD free 1TB SSD / M.2
Ports	1xUSB (HW key), 1xUSB3.0 for each ONE device + 1xUSB2.0 (relay) (Optional) 1xUSB for peripheral data transfer device (Optional) 1xEthernet Port of MODBUS or TCP/IP communication
Operating System	Windows 11 64-bit ***** or Windows 10 64-bit ***** Windows Server 2019 ***** or Windows Server 2022 *****

* MID CPU BENCHMARK www.cpubenchmark.net

** HIGH-END CPU BENCHMARK www.cpubenchmark.net

*** MIDLOW GPU BENCHMARK www.videocardbenchmark.net

**** HIGH-END GPU BENCHMARK www.videocardbenchmark.net

***** Latest Release on date of purchase